2. The LED status indicator light does not turn red after the HYDROCORE **is connected to the** HYDROLYSER**.**

SOLUTION A: Disconnect the HYDROLYSER and re-connect it again slowly. Make sure the connection is smooth and the HYDROCORE is fully inserted into the thread.

SOLUTION B: Check that the water level in the tanks are correct (see operating instructions)

SOLUTION C: Remove and re-connect the AC-DC adapter.

3. The cartridge has been charging for more than 6 hours, but the LED light is still red.

SOLUTION A: Disconnect the cartridge and re-connect it tightly and correctly.
SOLUTION B: Disconnect the cartridge and connect it to a fuel cell product to confirm there is hydrogen in the cartridge.

**One way to check the volume of hydrogen inside a cartridge, is to weigh the HYDROCORE before and after filling it using a precision scale. The weight difference between a full and an empty HYDROCORE is around 0.9 grams.*

4. The LED light alternates between red for 1 second and off for 3 seconds.

SOLUTION: Try to add 40°C to 70°C water into the water tank.

5. The LED light alternates between red for 1 second and off for 1 second.

SOLUTION: Check the water level of the water tank and waste water tank is correct. Either add water to the water tank or remove water from the waste water tank as required.

6. The LED light turns green (the cartridge has been charging for 6 hours), but no or little hydrogen is filled.

SOLUTION A: Check the HYDROCORE to ensure it is connected tightly.

SOLUTION B: Check the water temperature (see 4. SOLUTION A)

If you are still experiencing problems, please contact technical@bruntongroup.com ***for help.***

FREQUENTLY ASKED QUESTIONS

Q: How is hydrogen stored?

A: Hydrogen is stored in small cartridges (HYDROCORE) at low pressure. When refueling, hydrogen gas is sent into the cartridge at high pressure, and adsorbed onto the surface area of a special metal alloy which is contained inside the cartridges, thus becoming a solid (hydride). When connected to the fuel cell, the HYDROCORE cartridges slowly release hydrogen using a heat exchange process with the ambient temperature.

Q: How can I refill HYDROSTIK cartridges with hydrogen?

A: Add water into the unit's water tank, connect the AC-DC adapter and insert a HYDROCORE cartridge. The HYDROLYSERwill split water into hydrogen and oxygen, sending hydrogen into the HYDROCORE cartridge. It will take around 4 hours to fully fill a HYDROCORE cartridge in normal conditions.

Q: What is the purity level of the hydrogen produced by the HYDROLYSER?

A: The purity of the hydrogen produced by the HYDROLYSER is 99% The metal hydrides contained in the cartridge first adsorb hydrogen, then release it at a higher purity into the fuel cell.

Q: When do I need to add water to the water tank?

A: The status indicator light is flashing red for one-second intervals. Slowly and carefully fill de-ionized or distilled water into the water tank until water reaches the ridge level in the tank (for details please refer to the operation instructions).

Q: When should I empty the drainage tank?

A: When the waste tank is full, pour waste water out and refill the water tank.

Q: Should I empty the water tank after use?

A: Not necessarily. De-ionized or distilled water in the water tank can remain inside after use.

HYDROLYSER®
USER MANUAL

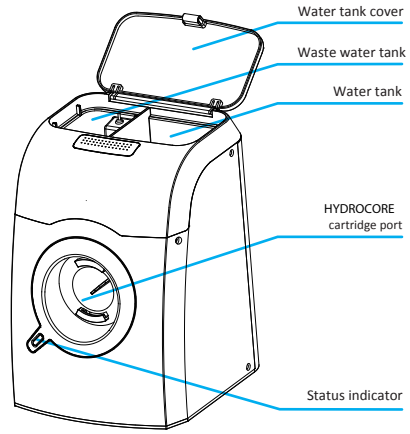
BRUNTON®

WARNING

- **Do not tamper with, or disassemble the HYDROFILL**
- **Keep HYDROLYSER away from fire, open flame, or heat sources**
- **Keep HYDROCORE cartridge away from fire, open flame, or heat sources**
- **Keep HYDROLYSER away from children**
- **Keep HYDROLYSER in upright position**
- **Add de-ionized or distilled water carefully to avoid over-filling the water tank**
- **Keep HYDROLYSER in a ventilated location during operation**
- **Keep all electrical connections dry at all times**

SYSTEM OVERVIEW

The HYDROLYSER system uses a proton exchange membrane (PEM) electrolyzer to recharge Horizon's HYDROCORE metal hydride cartridges automatically.



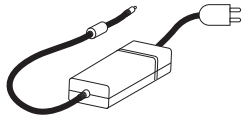
(a) HYDROLYSER unit

SYSTEM FEATURES

- Quiet, safe and convenient hydrogen supply
- Compatible with HYDROCORE cartridge only
- HYDROCORE **is compatible for use only with approved** BRUNTON **products such as HYDROGEN REACTOR**
- High hydrogen purity 99%
- Connects to AC power

INCLUDED IN THIS BOX

a. HYDROLYSER unit
b. AC-DC adapter cord
c. User Manual



(b) AC-DC adapter

(c) User Manual

SPECIFICATIONS

Stack type	Proton exchange membrane electrolysis cell
Dimensions (W x D x H)	145 x 153 x 208 mm (5.7 x 6 x 8.2 in)
Weight	1.8Kg ±5% (3.97Lbs ±5%)
Rated power	≤23W
Input voltage	DC: 10V-19V
Water input	De-ionized or distilled water
Water temperature	10-40°C (50-104°F)
Water consumption	Approx. 20ml/hr (1.2in^3/hr)
Hydrogen output pressure	0-3.3 MPaG (0-478.62 PSI)
Hydrogen generation capacity	Up to 3L/hr (0-183 in^3/hr)
Purity	99% (designed for HYDROCORE only)
Outlet specification	Designed for HYDROSTIK only
Refilling time for one HYDROCORE	Around 4 hours (at 25C ambient temperature)

STATUS INDICATOR LIGHTS

Green	Red	System Status
on		HYDROCORE cartridge is full
on 1 second, off 1 second		Waiting to fill HYDROCORE cartridge
	on	HYDROCORE cartridge is being filled
	on 1 second, off 1 seconds	Add water or empty waste water tank

OPERATION INSTRUCTIONS

1. Open the water tank cover located at the top of the unit (Fig. A). Carefully add de-ionized or distilled water** EXACTLY up to the ridge level inside the water tank as shown below in Fig. B. Close the cover.

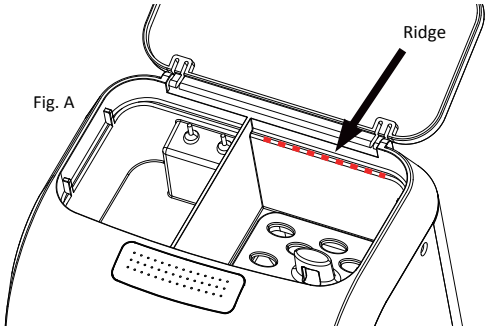


Fig. A

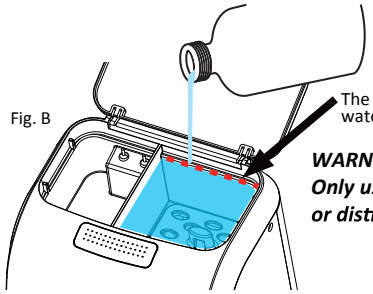


Fig. B

WARNING:
Only use de-ionized or distilled water.

2. Connect the AC-DC adapter to the unit (Fig. C).
Once plugged in to an AC point, the unit's status indicator light should start to flash green.

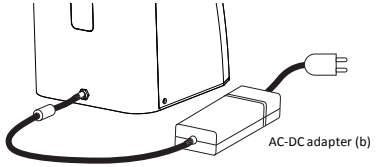


Fig. C

3. Fully insert the HYDROCORE cartridge into the HYDROLYSER unit by turning it clockwise into the cartridge port until firmly secured. During the insertion process, the green indicator light may turn red to indicate a connection (Fig D), but continue turning to make sure the HYDROCORE is firmly secured (Fig E). Secure the HYDROCORE tightly to the unit, but be careful not to apply excessive force.

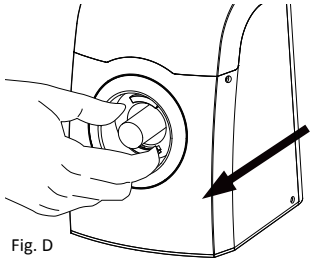


Fig. D

status indicator light will switch from green to red

connect HYDROCOR until firmly secured

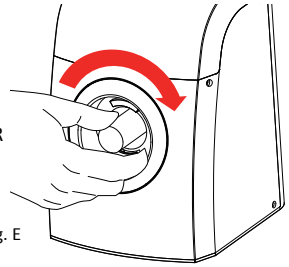


Fig. E

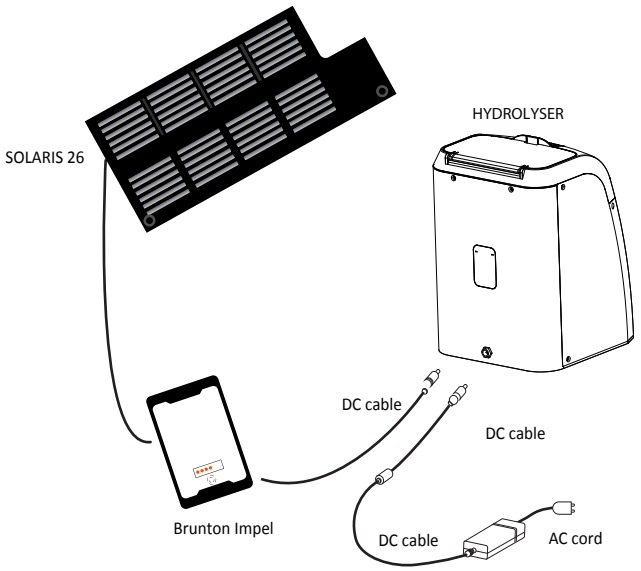
4. While the indicator light is RED, your HYDROCORE cartridge is being filled with hydrogen. The HYDROCORE cartridge is fully charged when the indicator lights GREEN. When completed, disconnect the HYDROCORE cartridge from the HYDROLYSER (turn anti-clockwise to disconnect).

Note: 1. It will be normal to hear short bursts or puffs during the refilling procedure, due to water being purged from the system from time to time.
2. It will be normal to hear the sound of air being released when the HYDROCORE is disconnected from the HYDROLYSER.

5. Disconnect the HYDROLYSER from the AC and empty the water tank if you will not use the HYDROLYSER for more than one week. If more cartridges need to be charged, repeat step 3.

SWITCHING FROM AC TO DC SOLAR OR WIND POWER OPTIONS

HYDROLYSER can be powered by using the standard (included) AC to DC power cable (b), or can be connected to renewable power sources such as solar PV or small wind turbines. Both sources should include a battery buffer to regulate power supplied to the HYDROLYSER



USEFUL INFORMATION / MAINTENANCE

- Only use **de-ionized or distilled water.**
- 4-6 hours of operation will normally be required to fully charge an empty HYDROSTIK.
- The HYDROLYSER can still run and generate hydrogen even if the LED status indicator light alternates between red for 1 second and off for 3 seconds, but HYDROCORE charging time will be slower.
- If the LED status indicator light alternates red for 1 second and off for 1 second, check the water level of the water tank and waste water tank. Either add water to the water tank or remove water from the waste water tank as required. Follow set up instructions carefully.

TROUBLESHOOTING

1. **The LED status indicator light does not flash green after the power supply cord is connected.**
   SOLUTION: Check the connection between the AC-DC adapter and the power supply.